

Work Order ID 75292

75292

Page 1

October-20-11 9:57:04 AM

Item ID: D4272-014 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Basket Assembly, Lightweight Lid, RH
 Start Date: 20/10/2011 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 08/11/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: M.L.J Date: 11/10/20 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4272	C								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
110									
HandFinish	Memo	0.00							
Hand Finishing	****Mask label plate to size of D4307 label, use scotchbrite red pad to lightly sand area for label, apply label ****								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

Handwritten signature and initials

Handwritten date 11/11 and other markings

Handwritten stamp: DAS 16 9-63 12/10/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D4272-014

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 20/10/2011 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 08/11/2011 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							12/8/28
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

CK 12/8/28
MK
12-08-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 20/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.01.20 AS PER DWG REV.C DD verf:EC IPP Rev:B
11.04.15 added D4307-265 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4273-042		Manufactured	No			100	Each	0.0000	1	1			
D4273-042									**				
Basket Base Assembly, RH													
D4307-265		Manufactured	No			100	Each	3.0000	1	1			
D4307-265									**				
Placard, Max Load													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST139		3							
				66327		3							
D2530		Manufactured	No			100	Each	6.0000	1	1			
D2530									**				
Handle Weldment													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST506		5							
				73450		5							
				ST508		1							
				69318		1							
D2535		Manufactured	No			100	Each	60.0000	2	2			
D2535									**				
Spring													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST504		60							
				71117		60							

78294

87282

86651

83545

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 20/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

D2537

Manufactured No

100 Each

37.0000

2 2

D2537

Bushing

**

B 88874 (x2) 11/10/08/09

Location

Loc Qty

Loc Code

ST504

37

71853

7

73344

30

D2690-6

Manufactured No

100 Each

32.0000

2 2

D2690-6

Lanyard Assembly

**

86926

Location

Loc Qty

Loc Code

ST020

32

73324

12

74515

20

D2931

Manufactured No

100 Each

572.0000

2 2

D2931

Bumper

**

Location

Loc Qty

Loc Code

ST504

572

46064

572

D3912-041

Manufactured No

100 Each

0.0000

1 1

D3912-041

Eyebolt Receiver Assembly

**

86564

D3915-041

Manufactured No

100 Each

0.0000

1 1

D3915-041

Light Lid Assembly, Long Basket

**

75293

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 20/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3917-3 Manufactured No

100 Each 35.0000 6 6

D3917-3

Washer

**

85780

Location

Loc Qty

Loc Code

ST092

35

73332

5

75036

30

D3953-3 Manufactured No

100 Each 19.0000 2 2

D3953-3

Gas Spring Stud, Lid

**

85788

Location

Loc Qty

Loc Code

ST096

19

74703

19

D3953-7 Manufactured No

100 Each 9.0000 2 2

D3953-7

Spring Spacer

**

85788⁹

Location

Loc Qty

Loc Code

ST096

9

65053

4

74168

5

D3953-9 Manufactured No

100 Each 12.0000 2 2

D3953-9

Gas Spring Washer

**

82941 10
8753914

Location

Loc Qty

Loc Code

ST096

12

69025

2

74169

10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 20/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-17

Manufactured No

100 Each

12.0000

2 2

D3953-17

Gas Spring Spacer

**

85787

Location

Loc Qty

Loc Code

ST096

12

73474

12

D3953-19

Manufactured No

100 Each

6.0000

1 1

D3953-19

Gas Spring Bracket

**

82938

Location

Loc Qty

Loc Code

ST096

6

59213

1

73551

5

D3953-21

Manufactured No

100 Each

12.0000

1 1

D3953-21

Gas Spring Bracket

**

85718

Location

Loc Qty

Loc Code

ST096

12

73557

12

D3969-3

Manufactured No

100 Each

26.0000

1 1

D3969-3

Spring (Basket Lid)

**

82942

Location

Loc Qty

Loc Code

ST272

26

64285

1

73515

25

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 20/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

D4021-5 Manufactured No

100 Each 27.0000 1 1

D4021-5

Blanking Plate

**

85891

[Handwritten signature]

Location

Loc Qty

Loc Code

GA

27

73478

27

D4150-041 Manufactured No

100 Each 0.0000 1 1

D4150-041

Attachment Arm Assembly

**

85791

[Handwritten signature]

D4151-041 Manufactured No

100 Each 0.0000 1 1

D4151-041

Basket Fwd Hardpoint Assembly, Lower

**

85792

[Handwritten signature]

D4151-043 Manufactured No

100 Each 6.0000 1 1

D4151-043

Basket Fwd Hardpoint Assembly, Upper

**

85795

[Handwritten signature]

Location

Loc Qty

Loc Code

ST134

6

71156

2

73562

4

AN3-10A Purchased No

100 Each 157.0000 3 3

AN3-10A

Bolt

**

120873

[Handwritten signature]

Location

Loc Qty

Loc Code

GA

96

119084

96

ST351

61

117795

45

119128

16

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 75292

75292

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 20/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN3-14A Purchased No

100 Each

44.0000

4

4

AN3-14A

Bolt

**

122141

Location

Loc Qty

Loc Code

ST352

44

117872

44

AN3-20A Purchased No

100 Each

126.0000

2

2

AN3-20A

Bolt

**

Location

Loc Qty

Loc Code

ST352

126

115371

26

117441

100

115371

AN4-12 Purchased No

100 Each

49.0000

3

3

AN4-12

Bolt

**

1121652

Location

Loc Qty

Loc Code

ST357

49

118626

49

AN4-13A Purchased No

100 Each

1,144.000

6

6

AN4-13A

Bolt

**

1120063

1120063

Location

Loc Qty

Loc Code

ST357

1144

118078

590

118706

54

118838

500

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 75292

75292

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 20/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN4C15 Purchased No

100 Each 16.0000 1 1

AN4C15

BOLT

**

121146 *lu*

Location

Loc Qty

Loc Code

ST358

16

118091

1

118652

15

AN5-17A Purchased No

100 Each 68.0000 2 2

AN5-17A

Bolt

**

122101 *lu*

Location

Loc Qty

Loc Code

ST338

68

117872

44

118706

24

AN5-21A Purchased No

100 Each 32.0000 2 2

AN5-21A

Bolt

**

114719 *lu*

Location

Loc Qty

Loc Code

ST338

32

114714

32

AN310-4 Purchased No

100 Each 29.0000 3 3

AN310-4

NUT

**

121827 *lu*

Location

Loc Qty

Loc Code

ST324

29

118983

25

119084

4

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 75292

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Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 20/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN310C4

Purchased

No

100

Each

28.0000


3

3

AN310C4

Nut

**

M122/51 

Location

Loc Qty

Loc Code

ST324

28

118090

8

118626

20

MS20600-AD4W3

Purchased

No

100

Each

1,415.000

2

2

MS20600-AD4W3

Cherry Rivets

**

M122/51

Location

Loc Qty

Loc Code

GA

882

118626

882

ST321

400

111636

48

117505

317

117601

35

WA018

133

107939

133

MS21042L3

Purchased

No

100

Each

9,987.000

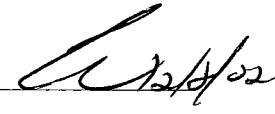
9

9

MS21042L3

Nut

**

M122/41 

Location

Loc Qty

Loc Code

ST300

987

117441

16

117885

87

118451

186

118927

698

ST516

6000

119017

6000

ST518

3000

119075

3000

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 20/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

100

Each

13,982.00

6

6

MS21042L 4

Nut

**

m 12/449

Location

Loc Qty

Loc Code

ST300

2982

117441

51

117601

537

118451

1394

118927

1000

ST516

6000

119017

6000

ST518

5000

119075

5000

MS21042L5

Purchased

No

100

Each

2,546.000

4

4

MS21042L 5

Nut

**

AA Co

Location

Loc Qty

Loc Code

ST300

1046

116105

5

116548

53

117441

110

117611

82

118179

496

118910

300

ST518

1500

119109

1500

MS24665-151

Purchased

No

100

Each

381.0000

4

4

MS24665-151

Cotter Pin

**

119109
12/8/02

Location

Loc Qty

Loc Code

ST309

381

17566

381

17566

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 20/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS24665-300

Purchased

No

100

Each

232.0000

2

2

MS24665-300

Cotter Pin

**

118234

Location

Loc Qty

Loc Code

GA

200

118234

200

ST309

32

116823

32

NAS1149DN832J

Purchased

No

100

Each

1,094.000

2

2

NAS1149DN832J

WASHER

**

120722

Location

Loc Qty

Loc Code

ST297

1094

117887

94

118614

1000

NAS1149F0332P

Purchased

No

100

Each

408.0000

14

14

NAS1149F0332P

WASHER

**

120986

Location

Loc Qty

Loc Code

ST275

408

117735

45

119225

360

17317

3

NAS1149C0432R

Purchased

No

100

Each

4,722.000

2

2

NAS1149C0432R

Washer

**

121255

Location

Loc Qty

Loc Code

ST297

4722

117291

3722

119124

1000

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D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 20/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

100

Each

90.0000

18

18

NAS1149F0432P

Washer

**

M122151

Location

Loc Qty

Loc Code

ST275

90

119109

90

NAS1149C0463R

Purchased

No

100

Each

1,427.000

3

3

NAS1149C0463R

Washer

**

M121350

Location

Loc Qty

Loc Code

FP-B

1

115358

1

ST297

1426

117735

426

119097

1000

NAS1149F0563P

Purchased

No

100

Each

143.0000

4

4

NAS1149F0563P

Washer

**

M121350

Location

Loc Qty

Loc Code

ST297

143

117735

143

NAS1515H4L

Purchased

No

100

Each

200.0000

2

2

***NAS1515H4L ***

WASHER

**

M120390

Location

Loc Qty

Loc Code

FG

8

103691

8

ST277

192

118709

192

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

October-20-11 9:57:09 AM

Page 12

Work Order ID: 75292

75292

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 20/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS17984-C413

Purchased

No

100

Each

7.0000

2

2

MS17984-C413

PIN, QUICK RELEASE

**

122402



Location

Loc Qty

Loc Code

ST315

7

114340

1

118612

6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2537	BUSHING
4	2	2	2	2	D2690-6	LANYARD
5	2	2	2	2	D2931	BUMPER
6	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
7	1	1	1	1	D3914-041	BASKET LID ASSY
8				1	D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-8	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3959-3	GAS SPRING
17	1	1	1	1	D4021-5	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4151-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4151-043	BASKET HARDPOINT ASSY (UPPER)
21	1	1	1	1	D4273-041	BASKET BASE ASSY, LH
22		1		1	D4273-042	BASKET BASE ASSY, RH
24	3	3	3	3	AN3-10A	BOLT
26	4	4	4	4	AN3-14A	BOLT
27	2	2			AN3-16A	BOLT
28			2	2	AN3-20A	BOLT
29	3	3	3	3	AN4-12	BOLT
30	6	6	6	6	AN4-13A	BOLT
31	1	1	1	1	AN4C15	BOLT
32	4	4	2	2	AN5-17A	BOLT
33			2	2	AN5-21A	BOLT
34	3	3	3	3	AN310-4	NUT, CASTELLATED
35	3	3	3	3	AN310C4	NUT, CASTELLATED
36	2	2	2	2	MS17984-C413	QUICK RELEASE PIN
37	2	2	2	2	MS20800AD4W3	RIVET
38	9	9	9	9	MS21042L3	NUT
39	6	6	6	6	MS21042L4	NUT
40	4	4	4	4	MS21042L5	NUT
41	4	4	4	4	MS24685-151	COTTER PIN
42	2	2	2	2	MS24685-300	COTTER PIN
43	2	2	2	2	NAS1149DN832J	WASHER (ALT: AN960JD8)
44	14	14	14	14	NAS1149F0332P	WASHER
45	2	2	2	2	NAS1149C0432R	WASHER
46	18	18	18	18	NAS1149F0432P	WASHER
47	3	3	3	3	NAS1149C0463R	WASHER
48	4	4	4	4	NAS1149F0503P	WASHER
49	2	2	2	2	NAS1515H4L	WASHER

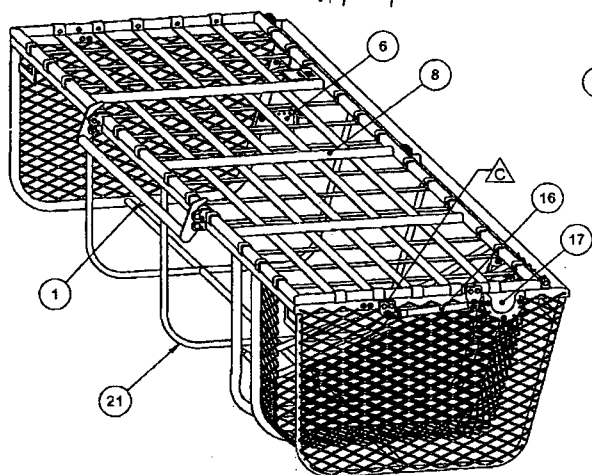
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -011/-012: 73 lbs APPROX
-013/-014: 58 lbs APPROX

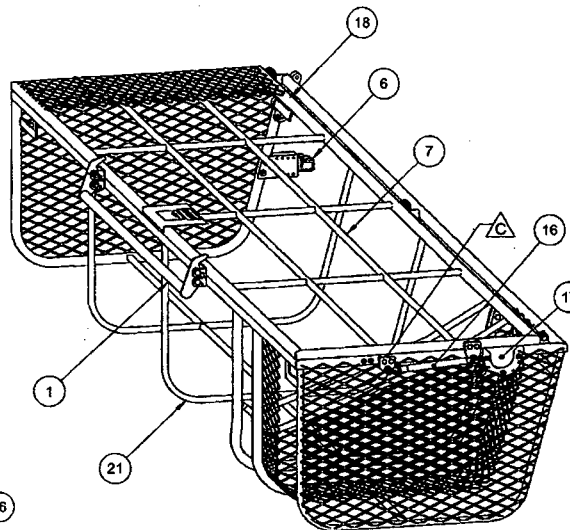
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 75292 M.L.S
11/10/20



D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)
D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)
(MESH SHOWN LOCALLY FOR CLARITY)



D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)
D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
2011-01-18

C	UPDATED D4273-041/-042 BASKET BASE ASSY; CHANGED LOCATION OF GAS SPRING MOUNTING BRACKET; UPDATED SECTION F-F	SC	10.12.23
B	RMV ITEM 23.25 (WEDGE); ITEM 38 QTY(-2), ITEM 44 QTY (-4) (B6-1), RMV D2537 FROM SECTION C-C (TYPO, D3-3)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SQ		
CHECKED	AK	DRAWING NO.	REV. C
MFG. APPR.	AK	D4272	SHEET 1 OF 3
APPROVED	AK	TITLE	SCALE
DE APPR.	AK	BASKET ASSY	NTS
DATE	10.12.23	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR REPRODUCED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

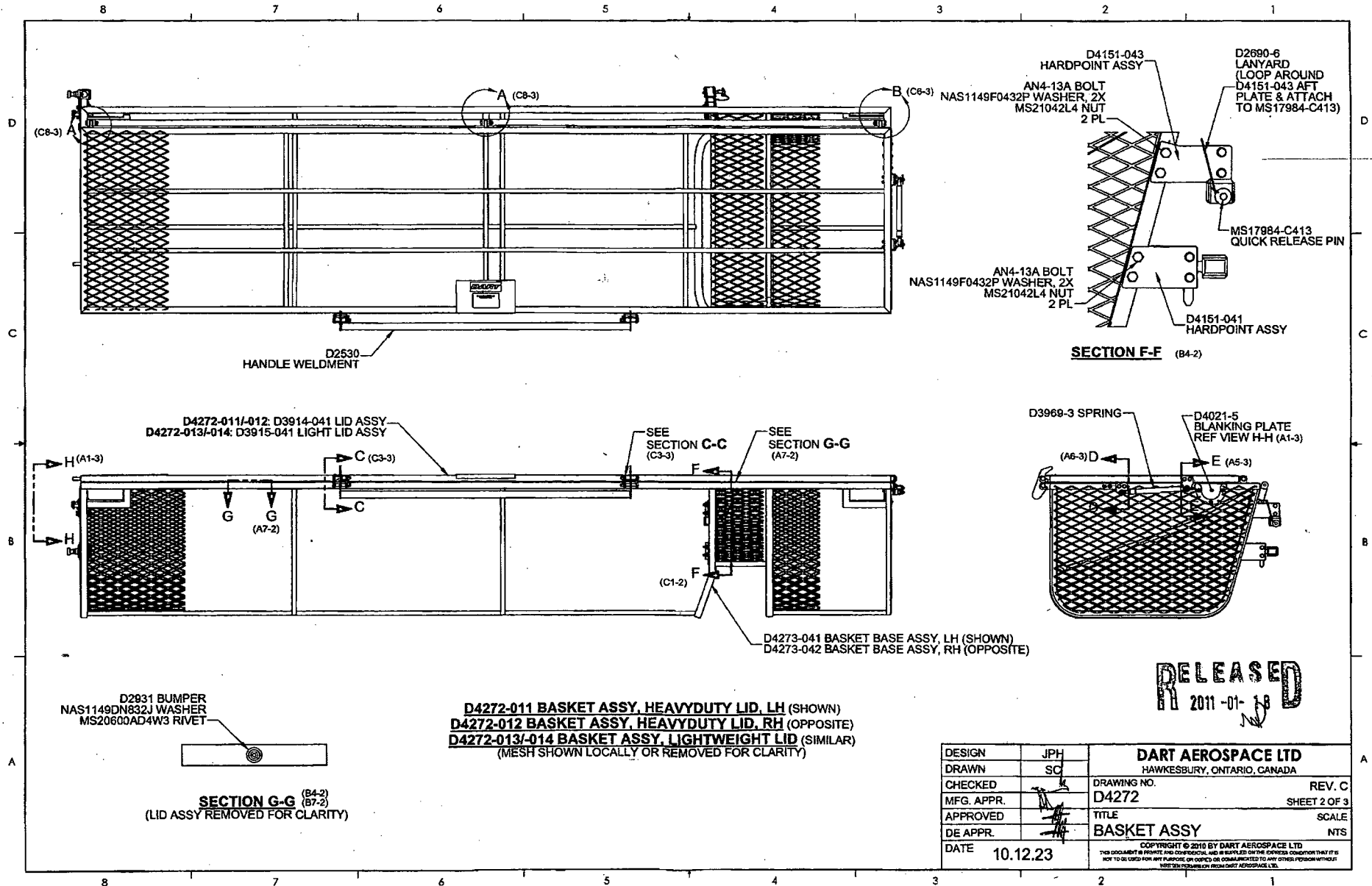
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

75292



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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

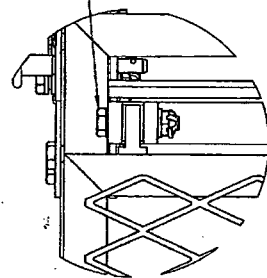
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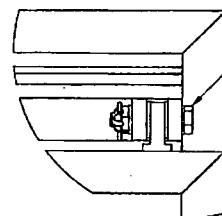
NOTE: Date & initial all entries

75292

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN

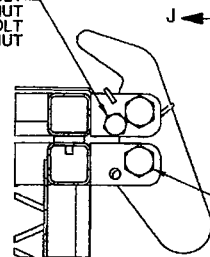


DETAIL A (D8-2)
(D8-2)



DETAIL B (D3-2)

D4272-011/-012 AN3-16A BOLT
MS21042L3 NUT
D4272-013/-014 AN3-20A BOLT
MS21042L3 NUT

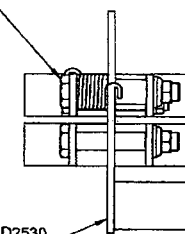


SECTION C-C (B5-2)
(B7-2)

D4272-011/-012 AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

D4272-013/-014 AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

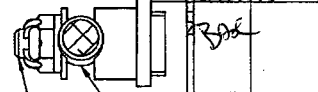
AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT



VIEW J-J C3-3

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



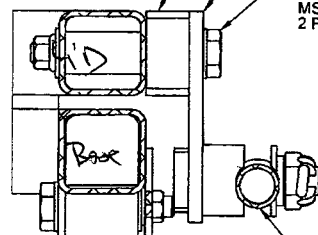
SECTION D-D (B2-2)

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



SECTION E-E (B1-2)

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

AN3-10A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
3 PL

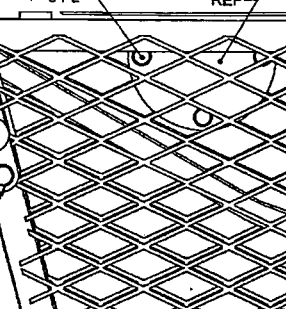
MS17984-C413
QUICK RELEASE PIN

D4150-041
ARM ASSY

D2690-6
LANYARD
(ATTACH TO
MS17984-C413)

AN4C15 BOLT
NAS1149C0463R WASHER
D2690-6 LANYARD
NAS1149C0463R WASHER
D4150-041 REF
NAS1515H4L WASHER
BASKET BASE, REF
NAS1515H4L WASHER
D4150-041 REF
NAS1149C0463R WASHER
AN310C4 CASTELLATED NUT
MS24665-151 COTTER PIN

D4021-5
BLANKING PLATE
REF



RELEASED
R 2011-01-18
JM

VIEW H-H (B8-2)

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SC	DRAWING NO.	REV. C
MFG. APPR.	SC	D4272	SHEET 3 OF 3
APPROVED	SC	TITLE	SCALE
DE APPR.	SC	BASKET ASSY	NTS
DATE	10.12.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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